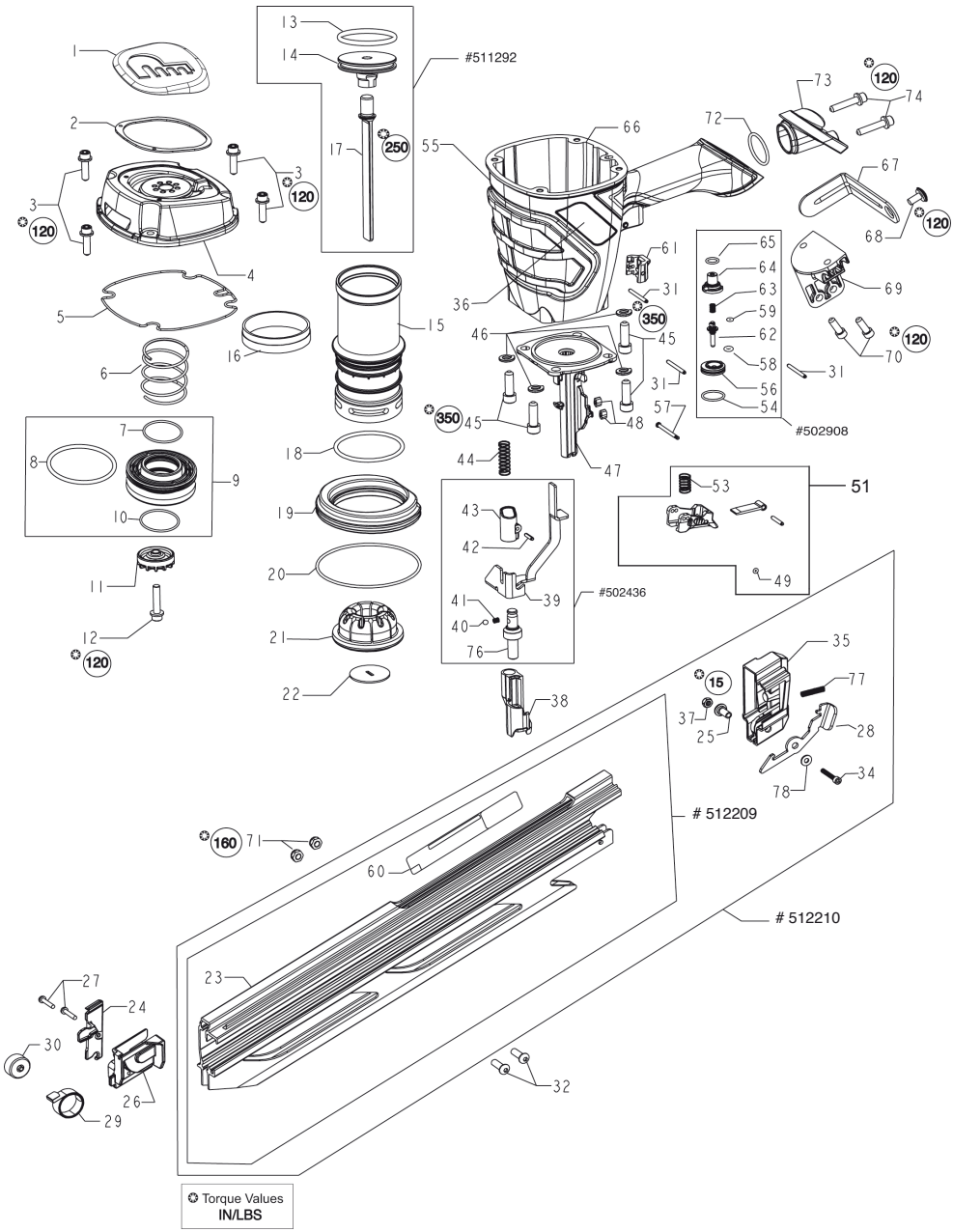
#511292
#502908
#502436
51
512209
512210
Torque Values
IN/LBS

1	502004	1	Air Deflector
2	502062	1	Air Deflector Gasket
3	501299	4	S.H.C.S. 1/4-20 x 1”
4	502003	1	Top Cap
5	502013	1	Top Cap Gasket
6	123984	1	Valve Spring
7	502859	1	O-Ring
8	211664	1	O-Ring
9	502434	1	Poppet Assembly
10	198028	1	O-Ring
11	502056	1	Exhaust Seal
12	501300	1	S.H.C.S.1/4-20 x 1-1/4”
13	092971	1	O-Ring, Piston
14	501337	1	Piston
15	511119	1	Sleeve
16	502010	1	Check Band
17	502261	1	Driver Blade
18	092235	1	O-Ring
19	502007	1	Bulkhead
20	401985	1	O-Ring
21	500866	1	Bumper
22	500729	1	Driver Blade Seal
23	512208	1	Magazine Assembly
24	502126	1	Follower
25	502147	1	Latch Bushing
26	514127	1	Follower Body
27	502258	2	P.P.H.S. #6 x 3/4”
28	502146	1	Follower Latch
29	502026	1	Negator Spring
30	502025	1	Drum Pin Assembly
31	403796	3	Roll Pin 1/8” x 1-1/4”
32	502017	2	B.H.C.S. 1/4-20 x 3/4”
34	502274	1	S.H.C.S. #8-32 x 1″
35	514129	1	Magazine End Cap
36	502034	1	Housing Label Left
37	404325	1	Locknut #8-32
38	502293	1	Lower W.C.E.
39	502046	1	Upper W.C.E.
40	502049	1	Detent Ball
41	502061	1	Detent Spring
42	404361	1	Roll Pin 1/8” x 1/2”
43	502050	1	Detent Body
44	502055	1	W.C.E. Spring
45	009016	4	S.H.C.S. 5/16-18 x 1” with Patch
46	095417	4	Lock Washer 5/16
47	502125	1	Nose
48	502014	2	Magazine Isolator
49	502042	1	O-Ring
51-1	512206	1	Contact Trigger Kit
51-2	502253	1	Sequential Trigger Assembly
53	502060	1	Trigger Spring
54	092747	1	O-Ring
55	502035	1	Housing Label Right
56	502043	1	Lower Valve Spool
57	502041	1	Trigger Pivot Pin
58	1015358	1	O-Ring
59	196345	1	O-Ring
60-1	512204	1	Model Label DF90S Contact
60-2	512203	1	Model Label DF90S Sequential
60-3	576773	1	Model Label DF90S-17
61	502033	1	W.C.E. Guide Block
62	502446	1	Valve Pin with O-Rings
63	502059	1	Valve Pin Spring
64	502044	1	Upper Valve Spool
65	197913	1	O-Ring
66	502353	1	Housing with Grip
67	502774	1	Rafter Hook
68	502357	1	Rafter Hook Bolt
69	502351	1	Magazine Bridge
70	009041	2	S.H.C.S. 1/4-20 x 3/4”
71	442681	2	Locknut 1/4-20
72	417147	1	O-Ring
73	502005	1	Housing End Plug
74	501300	2	S.H.C.S. 1/4-20 x 1-1/4”
76	502299	1	Thumb Wheel
77	502191	1	Latch spring
78	401955	1	#8 Flat Washer