



# **ENVIRONMENTAL PRODUCT DECLARATION**

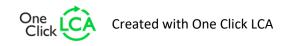
IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Teno Grundpapp YEP 2500 Nordic Waterproofing Group



## EPD HUB, HUB-2818

Published on 09.02.2025, last updated on 09.02.2025, valid until 08.02.2030









# **GENERAL INFORMATION**

## **MANUFACTURER**

Manufacturer	Nordic Waterproofing Group
Address	Nordic Waterproofing A/S, Vester Allé 1, DK- 6600 Vejen, Denmark
Contact details	info@phonixtagmaterialer.dk
Website	www.nordicwaterproofing.com

## **EPD STANDARDS, SCOPE AND VERIFICATION**

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Henrik Brogaard
EPD verification	Independent verification of this EPD and data, according to ISO 14025:
	☐ Internal verification ☐ External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if

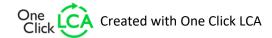
they do not comply with EN 15804 and if they are not compared in a building context.

## **PRODUCT**

Product name	Teno Grundpapp YEP 2500
Additional labels	
Product reference	
Place of production	Nordic Waterproofing A/S, Vester Allé 1, DK-6600 Vejen, Denmark
Period for data	Calendar year 2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	- %

## **ENVIRONMENTAL DATA SUMMARY**

Declared unit	1 m2
Declared unit mass	2.48 kg
GWP-fossil, A1-A3 (kgCO₂e)	1,03E+00
GWP-total, A1-A3 (kgCO₂e)	8,81E-01
Secondary material, inputs (%)	3.21
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	6.85
Net freshwater use, A1-A3 (m³)	0







# PRODUCT AND MANUFACTURER

### **ABOUT THE MANUFACTURER**

Nordic Waterproofing is one of the leading providers in the waterproofing market in Northern Europe. The Group develops, manufactures and distributes a full range of products and solutions for the protection of buildings and infrastructure. Ease of installation, energy and environmental optimisation are key components of the offer.

### PRODUCT DESCRIPTION

Products CE marked according to EN 14967. They are flexible sheets of bitumen intended for use as damp proof course on top of the foundation of any building.

The bitumen sheet is supplied in rolls of different widths: 0,075; 0,12; 0,15; 0,2; 0,25; and 0,33 M.

Further information can be found at www.nordicwaterproofing.com.

### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin					
Metals	-						
Minerals	35-40	EU					
Fossil materials	60-65	EU					
Bio-based materials	-						

#### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

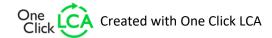
Biogenic carbon content in product, kg C	-
Biogenic carbon content in packaging, kg C	0.05

### **FUNCTIONAL UNIT AND SERVICE LIFE**

Declared unit	1 m2
Mass per declared unit	2.48 kg
Functional unit	
Reference service life	60

## **SUBSTANCES, REACH - VERY HIGH CONCERN**

Substances of very high concern	EC	CAS
-		







# PRODUCT LIFE-CYCLE

### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	tage		mbly ige			U	se sta	ge			Ei	nd of I	ife sta	ge	Beyond the system boundaries					
A1	A2	А3	A4	A5	B1	B2	В3	В4	В5	В6	В7	C1	C2	С3	C4	D					
×	×	×	×	×	MND	MD	MD	MND	MND	MND	MND	×	×	×	×	×					
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling			

Modules not declared = MND. Modules not relevant = MNR

## **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The manufacturing is done by heating the raw materials (bitumen and polymers) to a specific temperature and mixing them. The bitumen is generally delivered as hot from the petroleum refinery to the manufacturing site, where it's heated further. After this the mix is applied to the reinforcing structure (polyester reinforcemnet). The resulting sheet is faced with sand on both sides and then cooled and wrapped with plastic foil. Resulting roll is then slit into required width. Eventually the product is loaded onto trucks and transported to the customer and from there transported to the construction site, where it is manually installed onto the foundation of the building.

## **TRANSPORT AND INSTALLATION (A4-A5)**

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

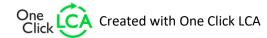
Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. Average distance of transportation from production plant to customer and further to construction site is approximately 900 Km, and the transportation method is assumed to be lorry. Transportation does not cause losses as products are packaged properly.

Installation includes the installation losses, energy used in installation and waste generated.

## PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

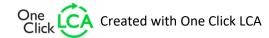






## PRODUCT END OF LIFE (C1-C4, D)

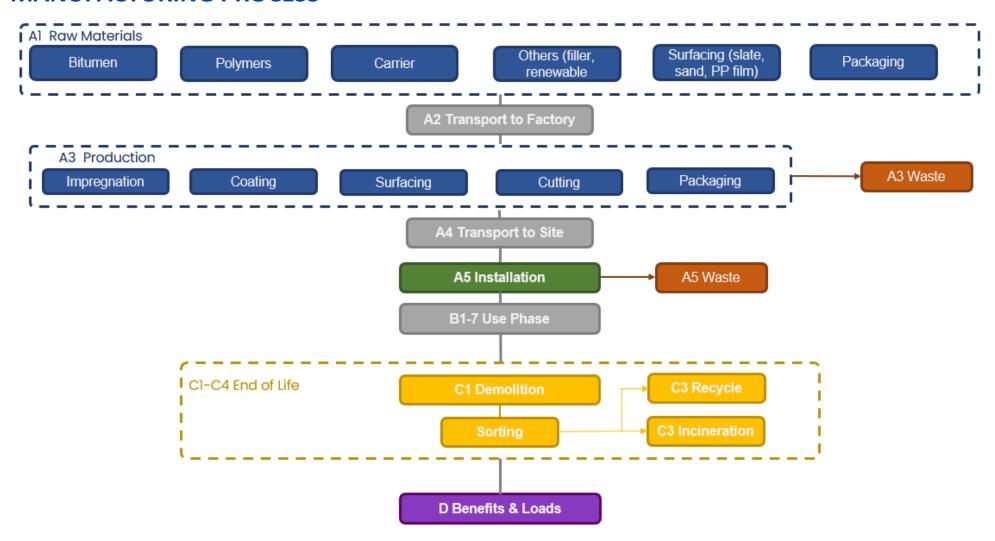
At the end-of-life, in the demolition phase 100% of the waste is assumed to be collected as separate as waste for recycling in asphalt mix for roads. The consumption of energy and natural resources is negligible for disassembling of the end-of-life product as the dissassembly is mainly done by hand, so the impacts of demolition are assumed zero (C1). The bitumen sheet is delivered to the nearest construction waste treatment plant (C2), which is approximately 300 Km. At the waste treatment plant, waste that can be reused, recycled or recovered for energy is separated and diverted for further use (C3). Unusable materials are disposed of in a landfill (C4). Due to the recycling potential of bitumen sheets, it can be used as rawmaterial for asphalt mix. Recycling of bitumen sheets avoids the use of virgin raw material, and the heat recovered from the combustion of bitumen roofing replaces the use of fossil fuels in energy production (D).







# **MANUFACTURING PROCESS**



6





# LIFE-CYCLE ASSESSMENT

### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation				
Raw materials	No allocation				
Packaging material	Allocated by mass or volume				
Ancillary materials	Not applicable				
Manufacturing energy and waste	Allocated by mass or volume				

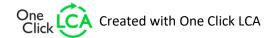
#### **AVERAGES AND VARIABILITY**

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	- %

This EPD is product and factory specific and does not contain average calculations.

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.





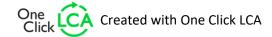


# **ENVIRONMENTAL IMPACT DATA**

## CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP – total <sup>1)</sup>	kg CO₂e	8,89E-01	7,46E-02	-8,33E-02	8,81E-01	2,09E-01	1,71E-01	MND	8,69E-03	6,69E-02	0,00E+00	0,00E+00	-7,04E-01						
GWP – fossil	kg CO₂e	8,87E-01	7,45E-02	7,13E-02	1,03E+00	2,09E-01	9,90E-03	MND	8,69E-03	6,69E-02	0,00E+00	0,00E+00	-7,04E-01						
GWP – biogenic	kg CO₂e	0,00E+00	0,00E+00	-1,55E-01	-1,55E-01	0,00E+00	1,61E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-5,29E-04						
GWP – LULUC	kg CO₂e	2,66E-03	3,05E-05	1,70E-04	2,86E-03	8,12E-05	1,46E-06	MND	2,34E-06	2,60E-05	0,00E+00	0,00E+00	-1,96E-04						
Ozone depletion pot.	kg CFC-11e	8,48E-08	1,66E-08	6,27E-09	1,08E-07	4,92E-08	2,83E-10	MND	1,74E-09	1,57E-08	0,00E+00	0,00E+00	-1,06E-06						
Acidification potential	mol H⁺e	4,73E-03	2,27E-04	4,71E-04	5,43E-03	6,81E-04	1,67E-05	MND	1,17E-04	2,18E-04	0,00E+00	0,00E+00	-7,43E-03						
EP-freshwater <sup>2)</sup>	kg Pe	1,82E-04	6,32E-07	3,33E-06	1,86E-04	1,77E-06	4,61E-08	MND	5,26E-08	5,67E-07	0,00E+00	0,00E+00	-6,13E-06						
EP-marine	kg Ne	5,92E-03	4,69E-05	1,17E-04	6,08E-03	1,50E-04	7,62E-06	MND	5,04E-05	4,79E-05	0,00E+00	0,00E+00	-9,08E-04						
EP-terrestrial	mol Ne	6,03E-03	5,21E-04	1,42E-03	7,97E-03	1,66E-03	7,36E-05	MND	5,52E-04	5,32E-04	0,00E+00	0,00E+00	-9,92E-03						
POCP ("smog") <sup>3</sup> )	kg NMVOCe	5,55E-03	1,98E-04	4,23E-04	6,17E-03	6,43E-04	2,09E-05	MND	1,45E-04	2,06E-04	0,00E+00	0,00E+00	-6,13E-03						
ADP-minerals & metals <sup>4</sup> )	kg Sbe	2,04E-06	2,38E-07	5,21E-07	2,80E-06	5,09E-07	6,56E-09	MND	4,96E-08	1,63E-07	0,00E+00	0,00E+00	-2,19E-06						
ADP-fossil resources	MJ	8,36E+01	1,11E+00	1,17E+00	8,59E+01	3,28E+00	2,57E-02	MND	1,13E-01	1,05E+00	0,00E+00	0,00E+00	-6,33E+01						
Water use <sup>5)</sup>	m³e depr.	4,20E-01	4,92E-03	6,30E-02	4,87E-01	1,46E-02	1,08E-03	MND	4,16E-04	4,68E-03	0,00E+00	0,00E+00	-8,12E-02						

<sup>1)</sup> GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.







## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

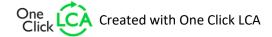
Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Particulate matter	Incidence	3,51E+00	6,75E-09	5,32E-09	3,51E+00	2,38E-08	2,16E-10	MND	2,11E-10	7,61E-09	0,00E+00	0,00E+00	-3,99E-08						
Ionizing radiation <sup>6)</sup>	kBq U235e	3,76E-01	5,23E-03	5,81E-03	3,87E-01	1,57E-02	2,33E-04	MND	5,15E-04	5,02E-03	0,00E+00	0,00E+00	-2,82E-01						
Ecotoxicity (freshwater)	CTUe	4,06E+00	1,01E+00	1,42E+00	6,48E+00	2,91E+00	2,99E-02	MND	9,77E-02	9,32E-01	0,00E+00	0,00E+00	-3,30E+01						
Human toxicity, cancer	CTUh	8,95E-09	2,71E-11	2,58E-10	9,24E-09	7,13E-11	9,95E-12	MND	2,75E-12	2,28E-11	0,00E+00	0,00E+00	-3,15E-10						
Human tox. non-cancer	CTUh	4,20E-01	9,31E-10	2,48E-09	4,20E-01	2,80E-09	5,81E-11	MND	1,21E-10	8,97E-10	0,00E+00	0,00E+00	-8,31E-09						
SQP <sup>7)</sup>	-	3,31E-01	9,44E-01	1,32E+01	1,44E+01	3,77E+00	3,42E-02	MND	1,59E-02	1,21E+00	0,00E+00	0,00E+00	-8,03E+00						

<sup>6)</sup> EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

## **USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	9,36E-01	1,29E-02	1,66E+00	2,61E+00	3,69E-02	1,37E-03	MND	1,23E-03	1,18E-02	0,00E+00	0,00E+00	-3,96E-01						
Renew. PER as material	МЈ	7,45E-03	0,00E+00	1,41E+00	1,42E+00	0,00E+00	-1,41E+00	MND	0,00E+00	0,00E+00	-7,32E-03	0,00E+00	1,51E-04						
Total use of renew. PER	MJ	9,44E-01	1,29E-02	3,07E+00	4,03E+00	3,69E-02	-1,41E+00	MND	1,23E-03	1,18E-02	-7,32E-03	0,00E+00	-3,96E-01						
Non-re. PER as energy	MJ	1,91E+01	1,11E+00	8,22E-01	2,10E+01	3,28E+00	2,57E-02	MND	1,13E-01	1,05E+00	0,00E+00	0,00E+00	-2,94E+01						
Non-re. PER as material	MJ	6,44E+01	0,00E+00	-7,93E-01	6,36E+01	0,00E+00	-3,46E-01	MND	0,00E+00	0,00E+00	-6,33E+01	0,00E+00	9,06E-02						
Total use of non-re. PER	MJ	8,35E+01	1,11E+00	2,92E-02	8,47E+01	3,28E+00	-3,20E-01	MND	1,13E-01	1,05E+00	-6,33E+01	0,00E+00	-2,93E+01						
Secondary materials	kg	7,97E-02	3,49E-04	5,66E-03	8,57E-02	9,08E-04	2,40E-05	MND	3,22E-05	2,91E-04	0,00E+00	0,00E+00	-4,64E-04						
Renew. secondary fuels	MJ	1,30E-01	4,23E-06	4,79E-02	1,78E-01	9,16E-06	2,21E-07	MND	2,25E-07	2,93E-06	0,00E+00	0,00E+00	-2,03E-05						
Non-ren. secondary fuels	MJ	8,45E-01	0,00E+00	0,00E+00	8,45E-01	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	2,72E-03	1,36E-04	9,66E-04	3,82E-03	4,23E-04	3,09E-05	MND	9,52E-06	1,35E-04	0,00E+00	0,00E+00	-1,79E-03						

<sup>8)</sup> PER = Primary energy resources.







## **END OF LIFE – WASTE**

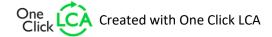
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Hazardous waste	kg	7,70E-04	1,56E-03	1,91E-02	2,14E-02	4,31E-03	5,16E-05	MND	2,13E-04	1,38E-03	0,00E+00	0,00E+00	-1,75E-02						
Non-hazardous waste	kg	6,03E-02	2,50E-02	1,42E-01	2,27E-01	7,08E-02	7,08E-02	MND	1,98E-03	2,27E-02	0,00E+00	0,00E+00	-2,51E-01						
Radioactive waste	kg	6,87E-04	7,41E-06	2,78E-06	6,97E-04	2,21E-05	8,79E-08	MND	7,74E-07	7,06E-06	0,00E+00	0,00E+00	-4,48E-04						

## **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Components for re-use	kg	2,55E-04	0,00E+00	0,00E+00	2,55E-04	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	4,18E-04	0,00E+00	9,00E-02	9,04E-02	0,00E+00	3,10E-02	MND	0,00E+00	0,00E+00	4,96E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	4,10E-04	0,00E+00	0,00E+00	4,10E-04	0,00E+00	3,16E-02	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,38E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						

## **ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	8,50E-01	7,38E-02	7,32E-02	9,97E-01	2,07E-01	1,22E-02	MND	8,53E-03	6,63E-02	0,00E+00	0,00E+00	-6,86E-01						
Ozone depletion Pot.	kg CFC-11e	1,02E-06	1,31E-08	5,32E-09	1,03E-06	3,90E-08	2,30E-10	MND	1,38E-09	1,25E-08	0,00E+00	0,00E+00	-8,38E-07						
Acidification	kg SO₂e	3,63E-03	1,85E-04	3,60E-04	4,18E-03	5,53E-04	1,21E-05	MND	8,38E-05	1,77E-04	0,00E+00	0,00E+00	-6,38E-03						
Eutrophication	kg PO <sub>4</sub> ³e	1,45E-03	4,08E-05	5,19E-04	2,01E-03	1,21E-04	1,24E-04	MND	1,93E-05	3,87E-05	0,00E+00	0,00E+00	-8,03E-04						
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	5,15E-04	8,98E-06	3,99E-05	5,64E-04	2,55E-05	1,03E-06	MND	2,65E-06	8,15E-06	0,00E+00	0,00E+00	-2,64E-04						
ADP-elements	kg Sbe	4,21E-06	2,32E-07	5,01E-07	4,94E-06	4,95E-07	6,18E-09	MND	4,93E-08	1,58E-07	0,00E+00	0,00E+00	-2,17E-06						
ADP-fossil	MJ	7,64E+01	1,11E+00	1,17E+00	7,86E+01	3,28E+00	2,57E-02	MND	1,13E-01	1,05E+00	0,00E+00	0,00E+00	-6,33E+01						







## **ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP-GHG <sup>9)</sup>	kg CO₂e	8,89E-01	7,46E-02	7,15E-02	1,04E+00	2,09E-01	9,90E-03	MND	8,69E-03	6,69E-02	0,00E+00	0,00E+00	-7,04E-01						

<sup>9)</sup> This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH4 fossil, CH4 biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO2 is set to zero.





## **VERIFICATION STATEMENT**

### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited 09.02.2025



